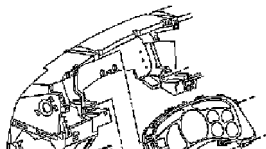


Instrument Cluster / Carrier: Service and Repair

INSTRUMENT PANEL CLUSTER (IPC) REPLACEMENT

REMOVAL PROCEDURE

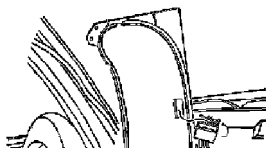
IMPORTANT: The ignition switch must be in the OFF position when removing the instrument panel cluster.



1. Remove the I/P cluster trim plate from the instrument panel.
2. Remove the screws from the I/P cluster to instrument panel.

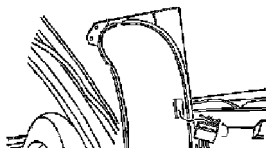


3. Remove the I/P cluster from the instrument panel.



4. Disconnect the I/P cluster electrical connections.

INSTALLATION PROCEDURE



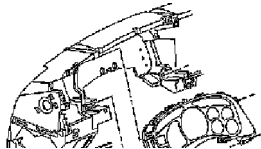
1. Connect the electrical connections to the cluster.
2. Position the I/P cluster to the instrument panel.



3. Install the screws to the instrument panel cluster.

NOTE: Refer to Fastener Notice .

Tighten the screws to **2 N.m (18 lb in)**.



4. Install the instrument cluster trim plate.
5. Refer to Control Module References for programming and setup information.